

Work Order ID 86864

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86864

Page 1

Item ID: D044-719-011L02

Revision ID:

Accept

Item Name: Cabin Floor Protector (Black)

N900040100

Setup Start ***NS1***

Start Date: 7/06/12 Start Qty: 2.00

Stop ***NS2***

Required Date: 7/06/12 Req'd Qty: 2.00

2

Cust Item ID:

Reference:

2

Customer:

Approvals:

Process Plan:

Date: *12/07/10*

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3281

Rev F

DSI 9504

A

100

100

DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy bluefile and create labels per PPP D044-719-011L02 CHG004

0.00

0.00

DAS 16

12/08/12

MCS 12/08/12

110

110

Packaging

Packaging

Pick Kit

Memo

0.00

0.00

12/8/23

Dart Aerospace Ltd

WORK ORDER CHANGES

W/O:							
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE (NCR)

NCR:								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QAINCRWO RevE

NOTE: Date & initial all entries

H:\FORMS\Quality Assurance\approved QAINCRWO RevE

Picklist Print

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Page 1

Work Order ID: 86864

Parent Item: D044-719-011L02

Parent Item Name: Cabin Floor Protector (Black)

Start Date: 7/06/12

Required Date: 7/06/12

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 10.03.03 LL by:EC IPP Rev:B as per DSI 9504 DD 10.03.08 verified

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
<u>D2854-1-100</u> Velcro Strip, Looped <i>Q 100 Long</i>		Manufactured	No			110	Each	4.0000	<u>16</u>	<u>16</u>	<u>B 88555</u>	<u>8-2</u>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST415		4							
				73764		4							
<u>D2854-3-100</u> Velcro Strip, Hooked <i>Q 100 Long</i>		Manufactured	No			110	Each	4.0000	<u>16</u>	<u>16</u>	<u>B 88373</u>	<u>8-2</u>	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST415		4							
				73765		4							
<u>D3281-1L02</u> Floor Protector, Fwd LH (Black)		Manufactured	No			110	Each	0.0000	<u>1</u>	<u>2</u>	<u>B 86882</u>	<u>8-2</u>	
<u>D3281-2L02</u> Floor Protector, Fwd RH (Black)		Manufactured	No			110	Each	0.0000	<u>1</u>	<u>2</u>	<u>B 86721</u>	<u>8-2</u>	
<u>D3281-3L02</u> Floor Protector, Aft LH (Black)		Manufactured	No			110	Each	0.0000	<u>1</u>	<u>2</u>	<u>B 86897</u>	<u>8-2</u>	
<u>D3281-4L02</u> Floor Protector, Aft RH (Black)		Manufactured	No			110	Each	0.0000	<u>1</u>	<u>2</u>	<u>B 86730</u>	<u>8-2</u>	

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng/ Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

REFERENCE ONLY

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D044-719 REV. A
AND INSTRUCTIONS FOR CONTINUED AIRWORTHINESS ICA-D044-719 REV. 0

REF TCCA STC: SH04-40

REF FAA STC: SR02051NY

REF EASA STC: EASA.IM.R.S.01075

PURPOSE:

To add the D044-719-011L08 Clear Cabin Floor Protectors. The -011L08 kit is similar to the existing -011 kit, however the plastic is transparent instead of solid black. The existing D044-719-011 kit will be re-identified as D044-719-011L02.

CHANGE:

The D044-719-011L08 Cabin Floor Protectors kit consists of four transparent plastic trays that are placed on the cabin floor to protect the carpets from damage. The -011L08 kit should be installed per the -011 kit of Installation Instructions IIN-D044-719 and maintained per Instructions for Continued Airworthiness ICA-D044-719. The parts list and weight & balance for the -011L08 kit is given below.

PARTS LIST

QTY	QTY	Part Number	Description
-011L02	-011L08		
X		D044-719-011L02	Cabin Floor Protectors (Black)
	X	D044-719-011L08	Cabin Floor Protectors (Clear)
1		D3281-1L02	Floor Protector, Fwd LH, Black
	1	D3281-1L08	Floor Protector, Fwd LH, Clear
1		D3281-2L02	Floor Protector, Fwd RH, Black
	1	D3281-2L08	Floor Protector, Fwd RH, Clear
1		D3281-3L02	Floor Protector, Aft LH, Black
	1	D3281-3L08	Floor Protector, Aft LH, Clear
1		D3281-4L02	Floor Protector, Aft RH, Black
	1	D3281-4L08	Floor Protector, Aft RH, Clear
8	8	D2854-1-100	Looped Velcro Strip
8	8	D2854-3-100	Hooked Velcro Strip

WEIGHT AND BALANCE

Installation	Weight	Lateral		Longitudinal	
		Arm	Moment	Arm	Moment
D044-719-011L02	3.9 lb	0 in	0 in-lb	50 in	195 in-lb
Cabin Floor Protectors	1.8 kg	0 m	0 m-kg	1.27 m	2.3 m-kg
D044-719-011L08	4.4 lb	0 in	0 in-lb	50 in	220 in-lb
Cabin Floor Protectors	2.0 kg	0 m	0 m-kg	1.27 m	2.5 m-kg

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
[Signature]
BY: D. SHEPHERD (DE # 02)

DATE: 10.02.24
CERT. NO.: SH04-40
ISSUE NO.: 1

A	NEW ISSUE	CP	10.02.24
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>q</i>	DART AEROSPACE LTD	
DRAWN	<i>q</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>q</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9504	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	FLOOR PROTECTOR KIT, CLEAR	NTS
DATE	10.02.24	COPYRIGHT © 2010 BY DART AEROSPACE LTD	
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